



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-041
Job Sheet 179484



Part No: D3278-041

Job Qty: 28 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	28 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Small Fab-2			
100	Small Fab	28 pcs	7/6/18	7/6/18	0.00	1.12	Small Fab-3			
110	QC	28 pcs	7/6/18	7/6/18	0.00	0.00	QC5			
120	Small Fab	28 pcs	7/6/18	7/6/18	0.00	1.12	Small Fab-3			
130	QC	28 pcs	7/6/18	7/6/18	0.00	0.00	QC5			
140	Packaging	28 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1			
150	QC21-SA	28 Ea	7/6/18	7/6/18	0.00	0.00	QC21			

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	56 Ea (2 ea)	90-Start up Operation	5062874x16 5055949x
D2230-1	Mounting Lug	56 Ea (2 ea)	90-Start up Operation	5065887x19 5050387x37
D3278-2	Support	28 Ea (1 ea)	90-Start up Operation	5070887
D3278-3	Spacer	28 Ea (1 ea)	90-Start up Operation	5070874x28
MS21042L4	Nut	56 Ea (2 ea)	90-Start up Operation	5067893
NAS1149D0463J	Washer	112 Ea (4 ea)	90-Start up Operation	5067900
D3278-1	Support	28 Ea (1 ea)	100-Small Fab	5070870
MS20426AD3-6	Rivet	112 Ea (4 ea)	100-Small Fab	FM133888-2



Container No: S083384



Part: D3278-041

Job No: 179484

Serial No/Batch: S083384

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 06/22/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	56	911	0
	D2230-1	56	201	0
	D3278-2	28	102	0
	D3278-3	28	28	0
	MS21042L4	56	2,267	0
	NAS1149D0463J	112	3,932	0
100-Small Fab	D3278-1	28	92	0
	MS20426AD3-6	112	528	0

Part Specifications

Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004022	S062374	AN4-13A	Bolt		ST344	16
004022	S083373	AN4-13A	Bolt	S055949	OVER003	40
004022	S065887	D2230-1	Mounting Lug	S065886	ST521	19
004022	S083353	D2230-1	Mounting Lug	S080387	ST521	37
004022	S083381	D3278-1	Support	S070870	GA119	28
004022	S083354	D3278-2	Support	S070867	GA119	28
004022	S070874	D3278-3	Spacer	S070873	GA120	28
004022	S083363	MS21042L4	Nut	s067898	ST303	56
004022	S083364	NAS1149D0463J	Washer	s067900	ST263	112

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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